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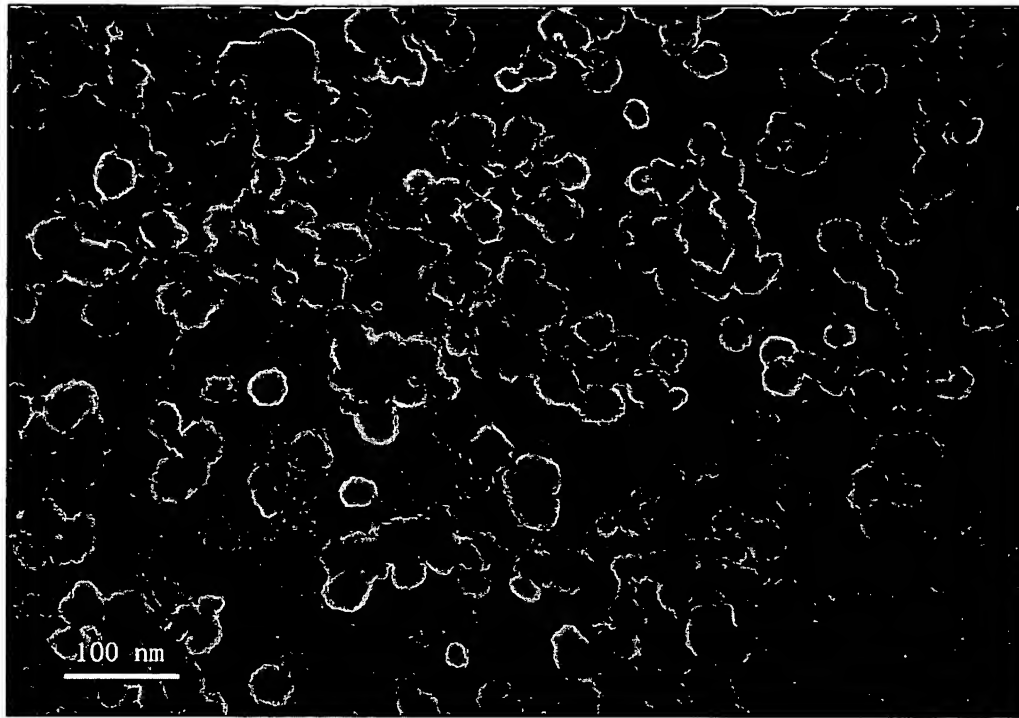


Fig.1

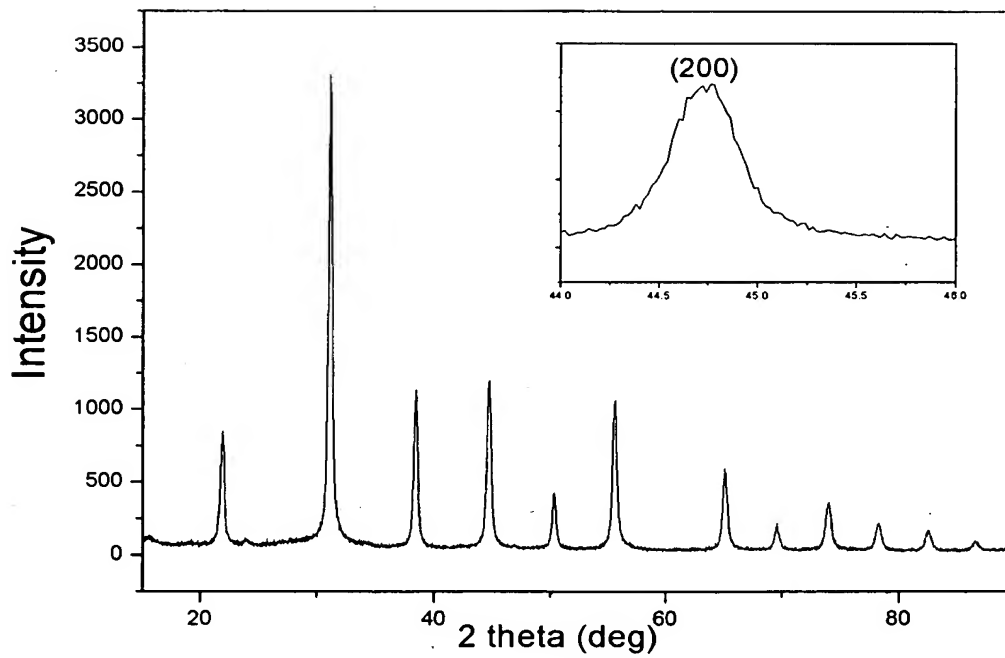


Fig.2

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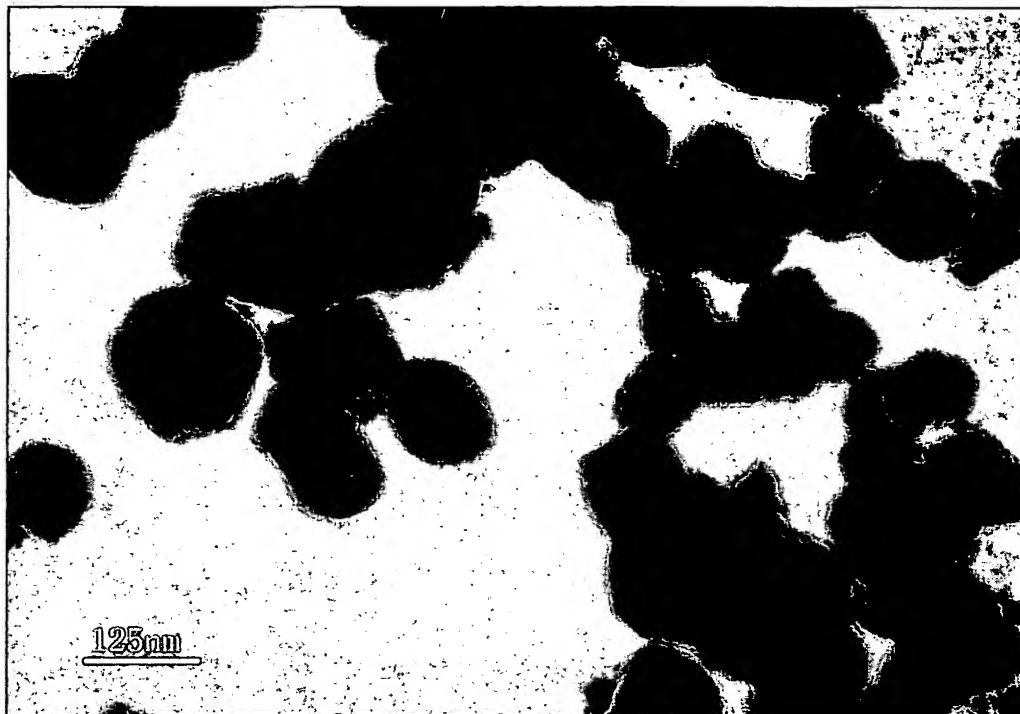


Fig. 3

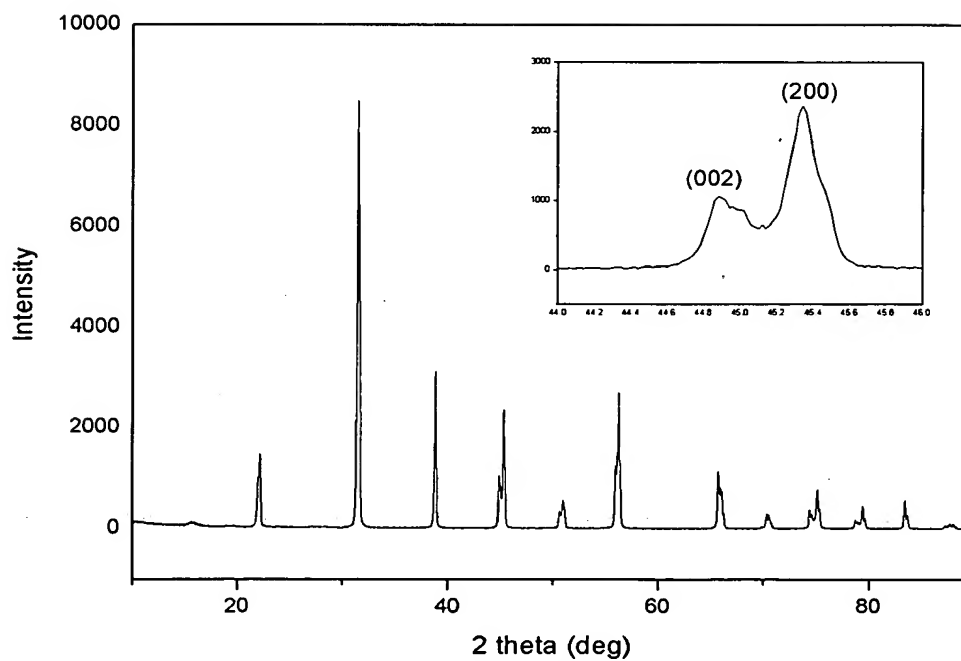


Fig. 4

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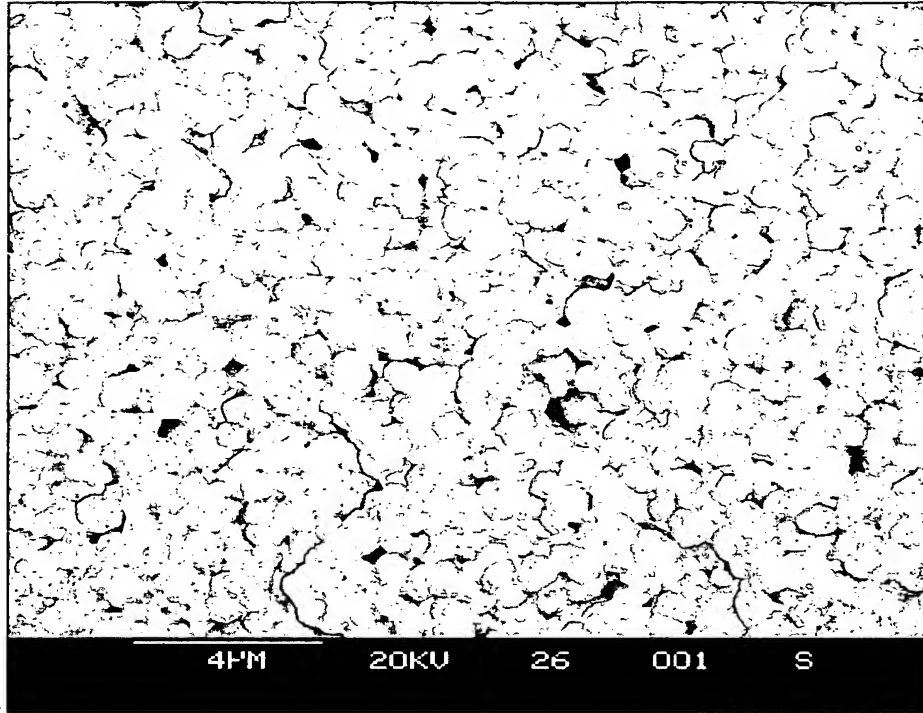


Fig.5

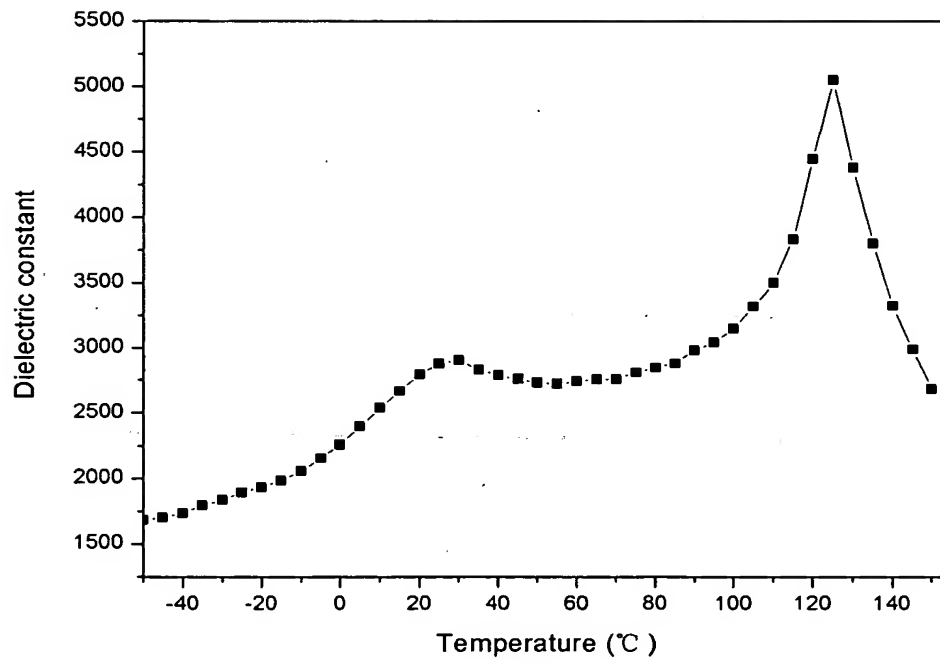


Fig.6

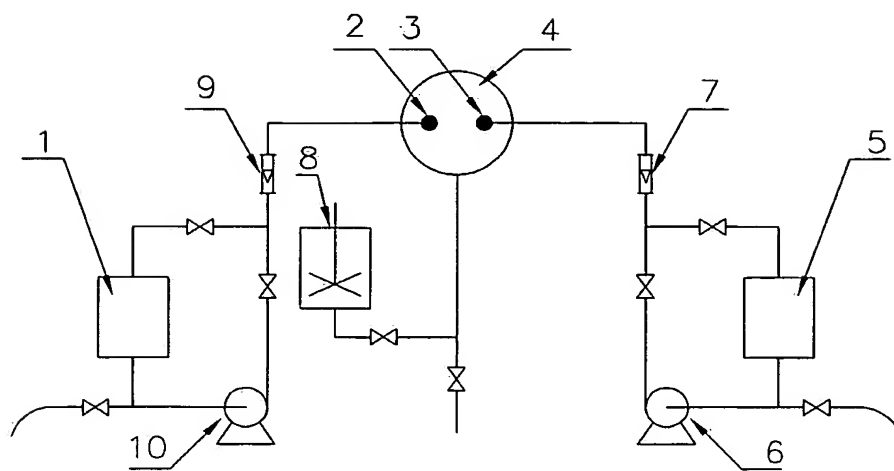


Fig. 7 Flow chart of the inventive process

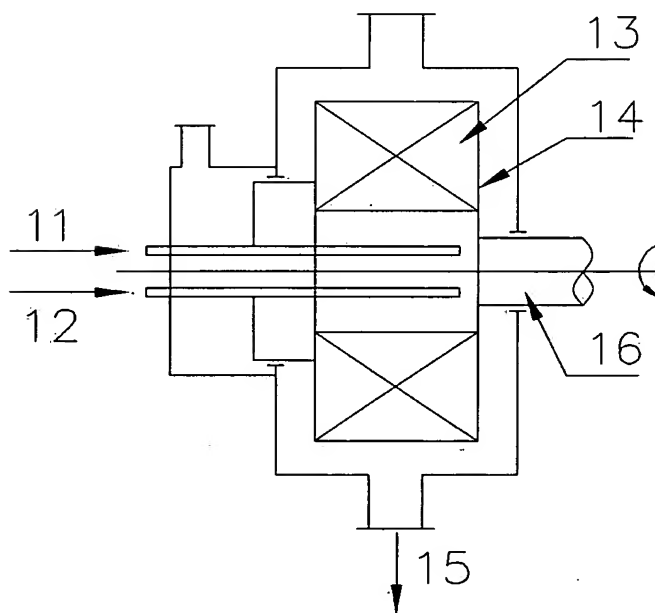


Fig. 8 Schematic of rotating packed bed reactor